# **Adjustment**





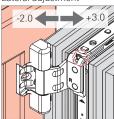


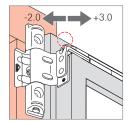


Hinge side E5

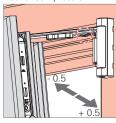
## Stay bearing

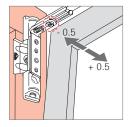
Lateral adjustment





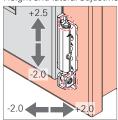
Gasket compression

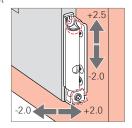




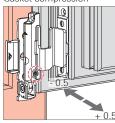
Pivot rest

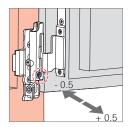
Height and lateral adjustment





Gasket compression





1) The indicated adjusting dimensions change upon use of cover caps (on stay bearing / pivot rest) and corner-rebate-security components.



#### NOTE

Adjusting Roto hardware components may only be carried out by authorised and qualified personnel.

Adjusting tools						
	Description	Material no.				
	Hex key: E cam and P cam 4mm	208609				
	Hex key: readjustment (2,5/4mm)	230764				
	Adjusting tool: V cam	258191 381574				

# Roto Frank

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E cam	Adjustment distance	Gasket compression adjustment	Height	Profile view	Tool
		±0.8 mm		# #	
P cam	Adjustment distance	Gasket compression adjustment	Height	Profile view	
•	90° 90°	±0.8 mm			•
V cam	Adjustment distance	Gasket compression adjustment	Height ±0.8 mm	Profile view	Tool
	360° 360°	±0.8 mm	±0.2 mm		
	180° 180°  270° 270°	±0.8 mm	±0.6 mm	2	
	360° 360°		±0.8 mm	[1] 0 = initial position	
V cam	Adjustment	Gasket compression	Height	[2] -0.8 mm max. adjustment [3] +0.8 mm max. adjustment  Profile view	Tool
(in 2020)	distance	adjustment	+1.5 mm -0.8 mm	1 1	
	90°	±0.8 mm	±0.125 mm		
	180° 180° 270° 270°	±0.8 mm	±0.375 mm	2	
	360' 360'		±0.5 mm	[1] 0 = initial position [2] -0.8 mm max. adjustment	
				[3] +1.5 mm max. adjustment	